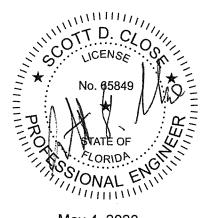


PBR Roof / Wall Installation Instructions



May 4, 2020

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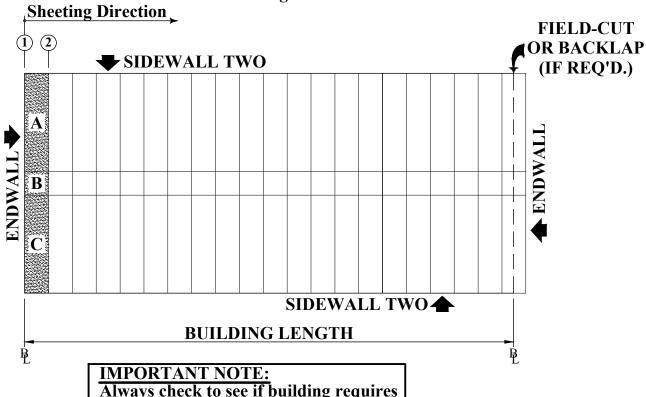




PBR INSTALLATION / ROOF PANELS

IMPORTANT NOTE:

For buildings having roof extensions, canopies, Lean-To's, eave trim, flange back gutter, etc... Wall sheeting must be installed before roof sheets to allow for working clearances.



NOTES

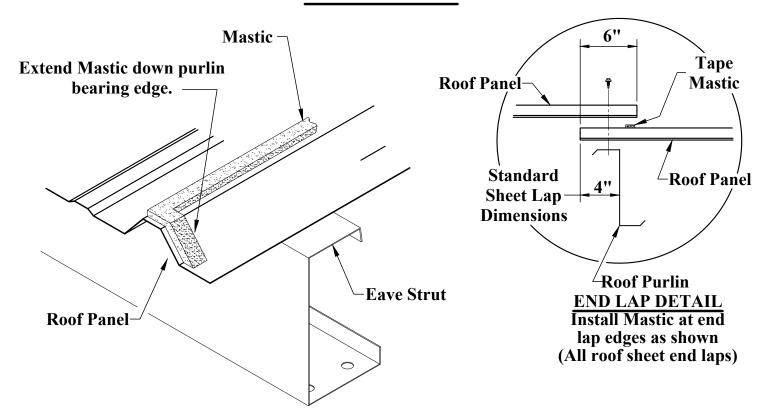
1. (A) & (C) Denote PBR Roof Shts. (B) Denotes Ridge Cap.

insulation before sheeting.

- 2. Line (1) is the location of the lap rib and line (2) represents the purlin bearing rib of panels (A) & (C) and cap (B).
- 3. Locate the center of the lap rib exactly over \(\begin{aligned} \begin{aligned} \alpha \end{attach panels} \text{ (A) & (C), then attach cap (B).} \end{attach cap (B).} \)
- 4. Each side of roof and the ridge cap must be installed with each other to insure correct alignment.
- 5. Refer to different sections of this manual for details relating to eave alignment of roof panels, mastic application, fastener types and spacing and building accessories located on roof.
- 6. All damaged paint finishes must be retouched to prevent rusting.
- 7. In the event a screw is installed in the wrong location or should a screw break during the driving process, remove the screw and install one of a larger diameter to prevent leaking. If removal of a screw remnant is not possible, water proofing measures are to be taken to ensure water tightness.
- 8. Concentrated heavy loads (personnel or materials) occurring on roof during construction shall be distributed uniformly over a large area in such a manner as to prevent damage to building components.
- 9. All metal shaving occurring as a result of drilling operations on the roof are to be removed in such a manner as to prevent damage or staining of roof finish.

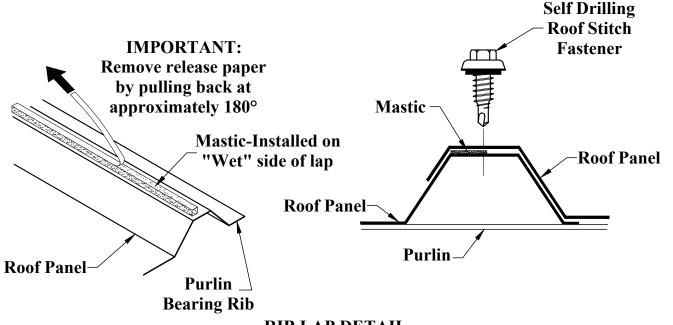


INSTALLATION PROCEDURE TAPE MASTIC



MASTIC DETAIL AT EAVE STRUT

Install Mastic on purlin bearing rib of roof sheet (prior to installing next roof sheet), Apply pressure over entire area to obtain adhesion.

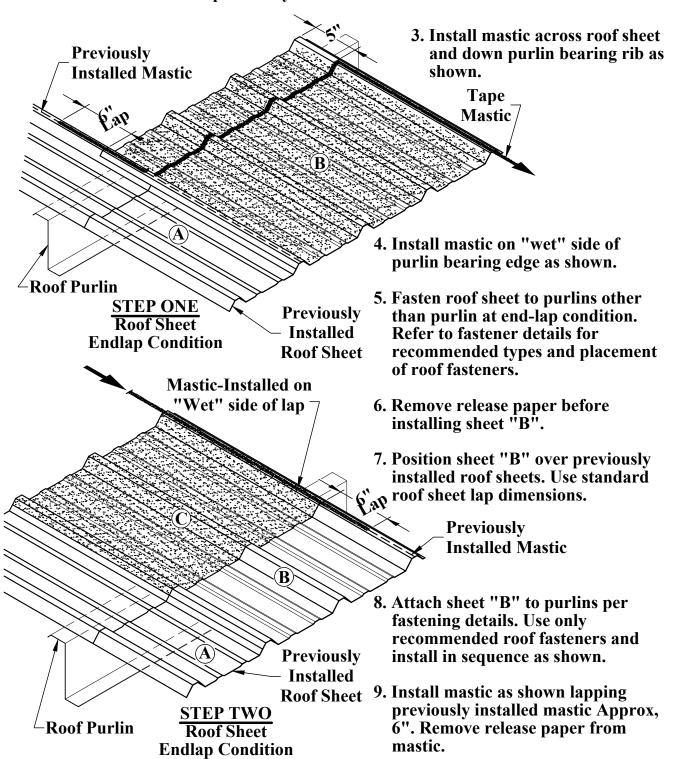


RIB LAP DETAIL (Single Lap Condition)



MASTIC & SHEETING INSTALLATION / ROOF

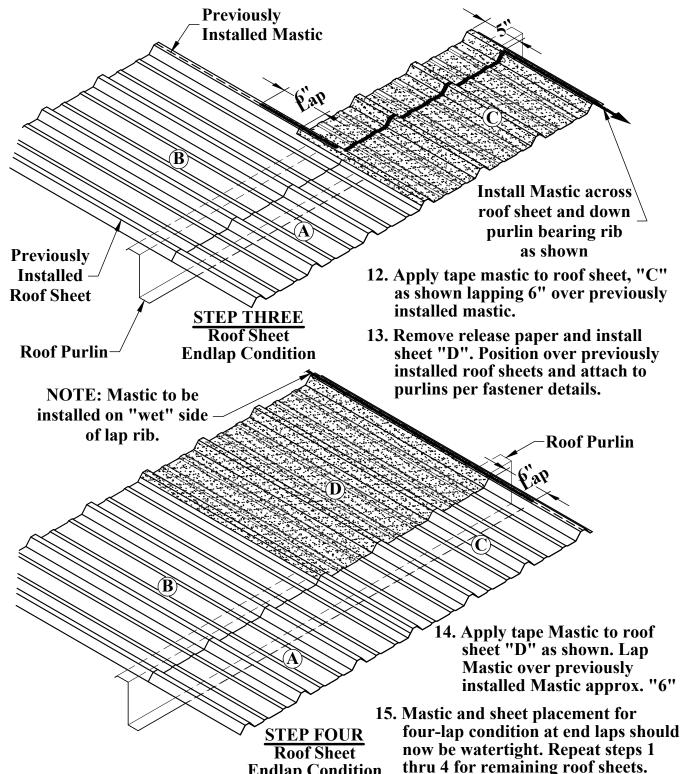
- 1. Position roof sheet "A" lap rib over previously installed roof sheet purlin-bearing edge. Use standard lap dimensions.
- 2. Start tape mastic approx. 6" up adjacent sheet overlapping previously installed mastic.





MASTIC & SHEETING INSTALLATION / ROOF

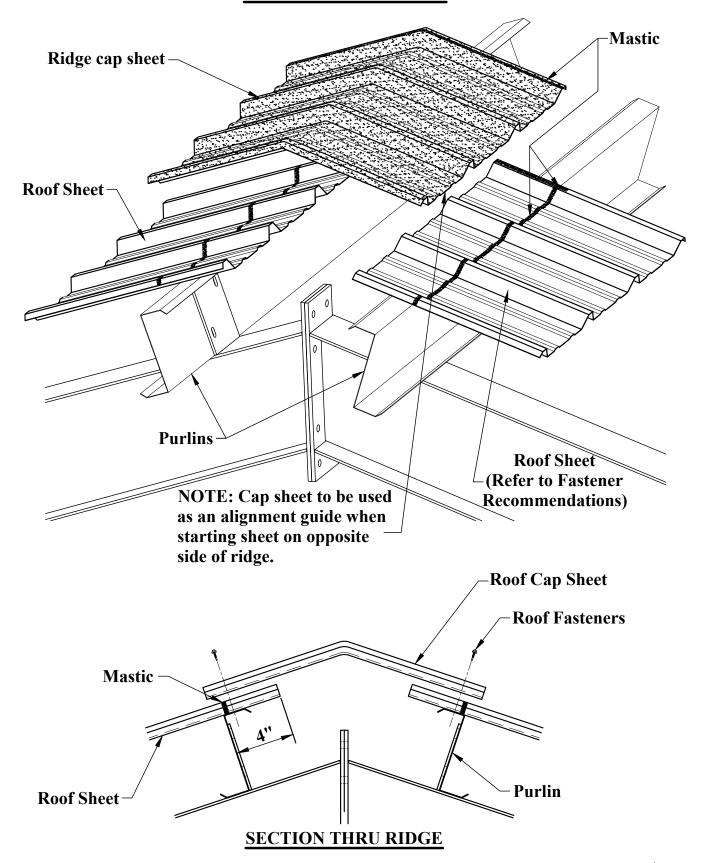
- 10. Position roof sheet "C" over previously installed roof sheets as shown. Maintain standard lap dimensions.
- 11. Fasten roof sheet to purlins other than purlins at end lap condition. Refer to Fastener details for recommended fastener types and placement.





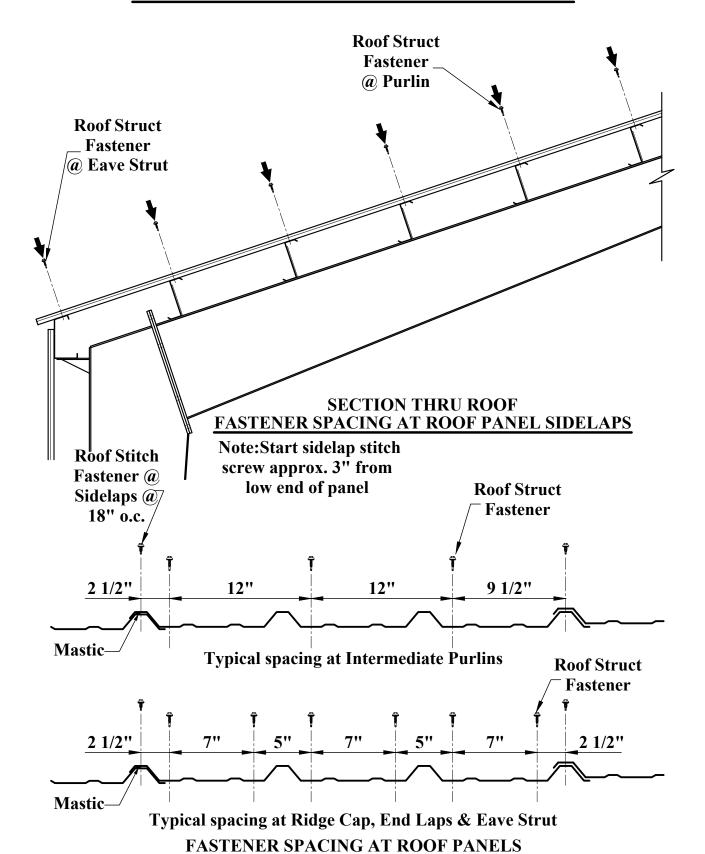
Endlap Condition

INSTALLATION PROCEDURE RIDGE CAP SHEET





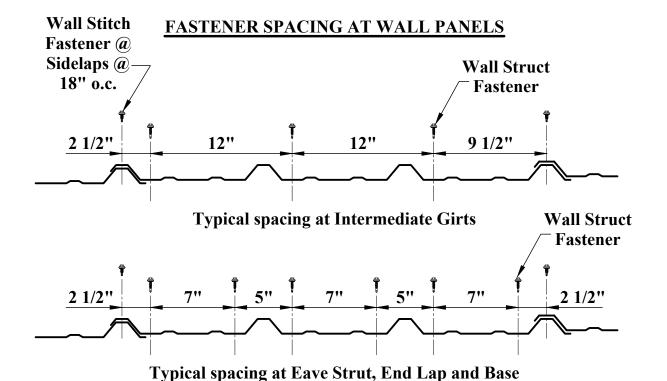
FASTENER APPLICATION ON ROOF T.B.S. STANDARD ROOF CONSTRUCTION





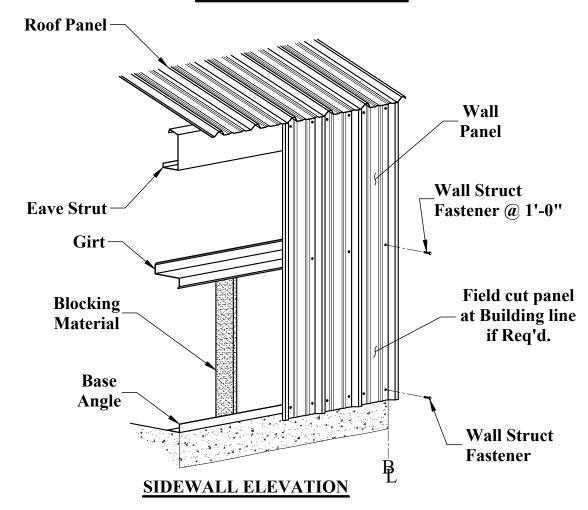
STANDARD WALL FASTENERS

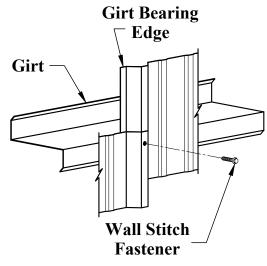
Wall Stitch **Wall Struct** 1/4-14 x 7/8" #12-14 x 1 1/4" **Self-Drilling Self-Drilling Fastener** Fastener **Deep Threads Draw Panels Securely Together Sealing Washer** Non Walking-High Large Thread Body, **Speed Drill Point Small Drill Point, Extruded Hole In Panel Increasing Holding Power**





"R" PANEL INSTALLATION SIDEWALL PANELS





SIDELAP DETAIL NOTE: "Girt bearing edge" must always bear on girt to provide support when sidelap fasteners are driven.

IMPORTANT NOTE:

Always check to see if building requires insulation before sheeting.

NOTE:

- 1. Block girts to "level" position before starting panel erection. Maintain blocking until panel to structural fasteners are installed.
- 2. Align and plumb first wall panel with the roof panel first roof panel.)
- 3. Attach panel to secondary framing (see recommendations for fastener type and spacing.)
- 4. Proceed to install adjacent panel. Use only a min. no. of fasteners to hold panels in place until chalk lines can be popped. To assure a straight line run of fasteners.
- 5. Use sidelap fasteners only after all panel to structural fasteners are in place.
- 6. Fastener spacing for sidelap are 2'-6" unless otherwise noted.

